

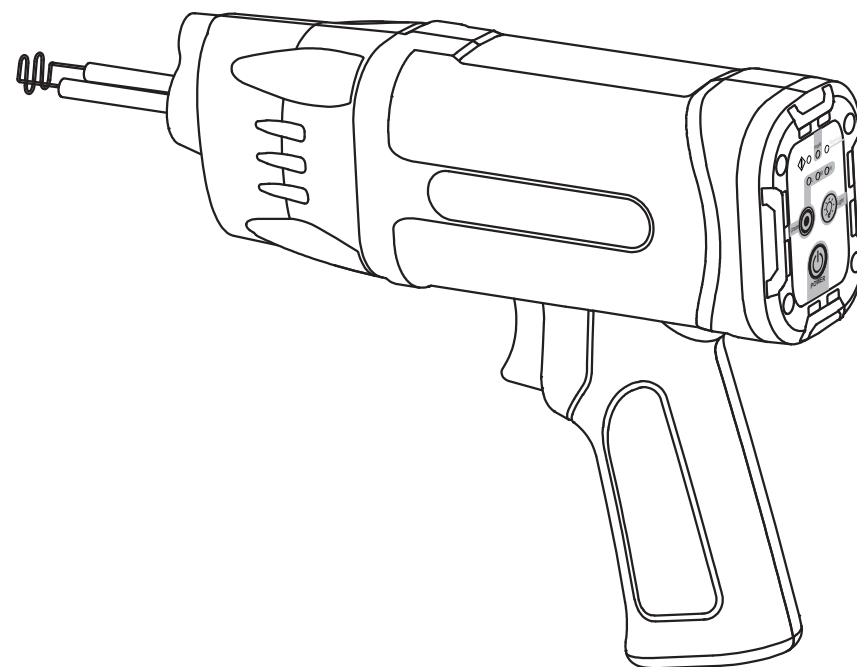


MANUFACTURER Hangzhou Keen Tech Manufacturing Co.,Ltd.
No.68 Xingqiao North Road, Xingqiao Street,
Yuhang,Hangzhou,zhejiang,china

Importer: XXX Address: XXX

Hot Stapler

HS700



Instruction manual

FOREWORD

Before using the product, please read this manual carefully.



Read and understand this instruction manual before use



Warning: Only qualified and authorized technicians are suggested to replace the internal parts of this device, and the power must be cut off before replacement.

SAFETY GUIDELINES

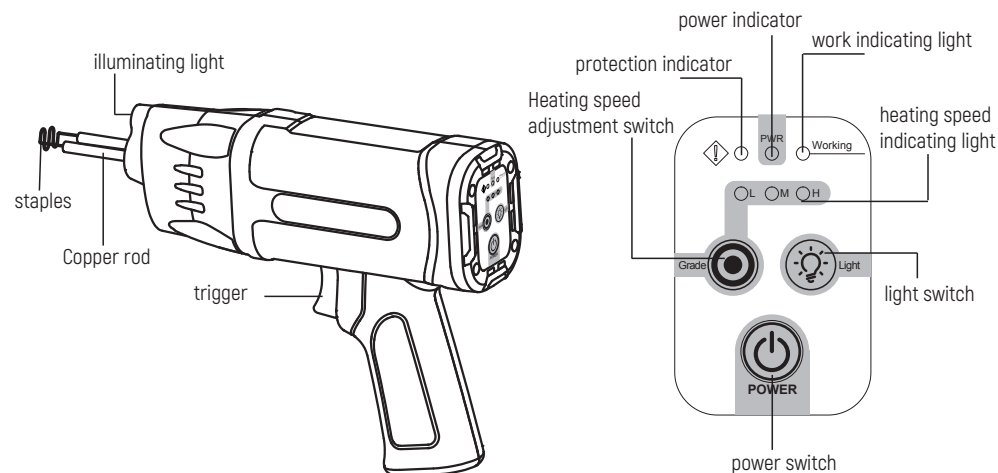
1. This hot stapler is suggested to be used by professional and trained qualified personnel only.
2. The company is not responsible for the following situations:
 - Misuse or deliberate misappropriation for other purposes which leads to undesirable consequences.
 - Deliberately damaged or broken.
 - Refit or invalid the safety protection part.
 - Use after disassembling the shell.
 - Neglect this safety guide when using the device.
 - Fail to follow the instructions of the car manufacturer to repair the non-repairable automotive electronic and electrical systems (for example: airbags, computers etc)
3. The attached power cord must be checked regularly. If there is any damage, it must be replaced by qualified personnel.
4. Do not use in wet or high humidity environments!
5. Comply with relevant safety regulations when using in flammable liquid environment.
6. In case the device enters water or malfunctions, do not continue to use or try to repair it. Let it dry naturally or contact your local dealer.
7. Don't use it in the rain, otherwise there will be the danger of electric shock!

9. To prevent fire, do not use this device in an flammable and explosive environment.
10. If you need to use the device in the paint booth, please exhaust the bad air in the paint booth in advance



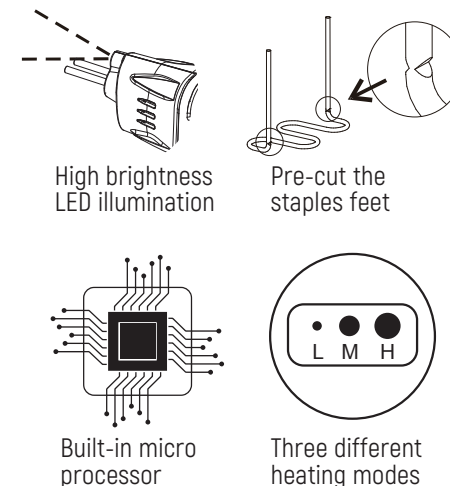
ATTENTION

1. Make sure to unplug the power plug when you leave the device.
2. Make sure the user is not out of control, unconsciousness, lack of experience (including children), etc.
3. Please ensure this device is kept out of children's reach to prevent injuries caused by playing.
4. The staples of this device are made of special materials, not ordinary iron wire. When the staples are used up, please contact the supplier, otherwise the malfunction caused by the misuse of staples of other materials will not be covered by the warranty.
5. The device should be stored in a dry and cool place. When it is used outdoors, avoid prolonged exposure to the sun.
6. Please wear gloves in operation to prevent burns; and wear protective glasses to protect eyes during sanding operation.
7. It is prohibited to strike this hot stapler.
8. The product is not suitable for pipeline products that require waterproof and sealing requirements for conveying liquids or gases
9. This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
10. Cleaning and user maintenance shall not be made by children without supervision.
11. Please release the trigger immediately to stop heating once the heating staple turns red in the operation.

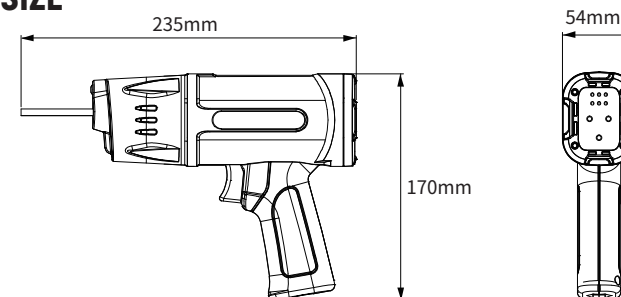


FEATURES

1. Built-in microprocessor.
2. With high-brightness LED lighting.
3. Staples are pre-cut, and the exposed parts can be easily broken after the plastic parts are melted and implanted, no need cutting pliers.
4. Suitable for plastic cracks repair and reinforcement.
5. The gun body is extremely light weight and easy to operate.
6. Three different heating modes.
7. With different staples, perfect for plastic repairing in various situations.
8. With overheating/overloading protection.
9. Built in buzzer.















PRODUCT SIZE



TECHNICAL DATA

Model:	HS700
Input voltage: {50-60Hz}	100-240V
Wattage:	75W
Shell Material:	PA+GF
Duty Cycle:	10 seconds on/ 10 seconds off

STANDARD ACCESSORIES

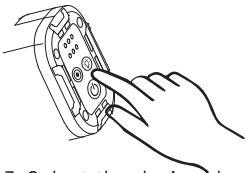
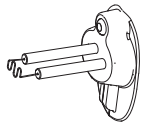
Number	Name	Graphics	
1	0.6 mm Outside corner staples, for repairing outside corners.		
2	0.8 mm Inside corner staples, for repairing inside plastic corners.		
3	0.6 mm Flat staples, for repairing flat plastic areas.		
4	0.8mm Flat staples, for repairing flat plastic areas.		
5	0.6 mm Wave staples, for repairing flat plastic areas that need extra reinforcement .		
6	0.8 mm Wave staples, for repairing flat plastic areas that need extra reinforcement .		

OPERATION STEPS

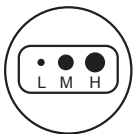
1. Plug in the power supply and turn on the switch to make sure the status indicator is on.



2. According to the shape of the position to be repaired, select the corresponding staple and insert the copper rod in the appropriate direction.

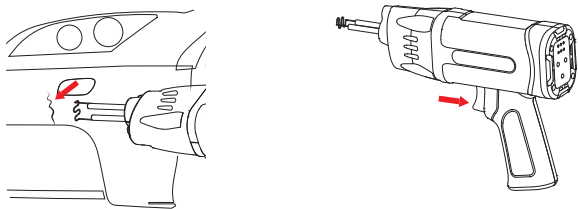


3. Select the desired heating rate.

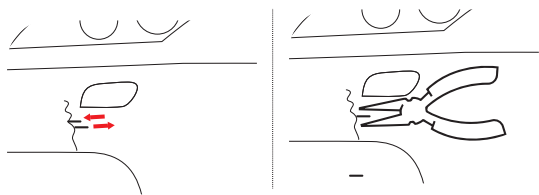


4. Hold the stapler handle tightly, align the staple with the cracks to be repaired, press the trigger, the staple will be heat up and melt into the plastic in a few seconds, twist the handle slightly horizontally, so that the transverse part of the staple is completely covered. Wrap with melted plastic to strengthen the connection, release the trigger and hold it for 3 seconds, then pull out the stapler body. Melting is completed.

Duty Cycle: 10 seconds on/ 10 seconds off



5. Cut off the exposed part of the staple, or move it back and forth with your hands until it breaks.



LED INDICATOR LIGHT/BUZZER

1	Power supply indicator	Yellow light on
2	Normal operation	Green light on
3	Over heating protection	Red light flash slowly, by 2s/time, and the buzzer sounds at the same time; it will recover automatically. (Generally, it will automatically recover within 5 minutes)
4	Overload/short circuit	Red light flash quickly , by 0.5s/time, and the buzzer sounds at the same time.Restart the device to recover.
5	Open circuit protection	Red light on

MAINTENANCE

1. In order to ensure good contact with heating nails, please keep the small holes of copper rods clean.
2. Do not place it in a dusty place for a long time.
3. Keep the small hole on the gun body of the device clean to ensure good internal heat dissipation.